



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3575-6

Job Sheet 201525



Part No: D3575-6

Job Qty: 2 pcs

Part Name: Cargo Floor Protector



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/7/19

Job Tracking No:

Due Date: 10/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP Rev :A New Issue 07.07.23 EC verified by:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	10/22/19	10/22/19	0.17	0.46	Waterjet - Flow		2019/10/20
110	QC 2	2 pcs	10/22/19	10/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2019/10/20
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

Plex 10/7/19 7:46 AM Dart.lajeunesse.marie

10/7/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

120 QC 8	2 pcs	10/22/19	0.00 0.00	QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
150 Packaging 3-1 - Stock - B4B 2 pcs		10/22/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	

DAS
OCT 21 2019 40
9-89

Plex 10/7/19 7:46 AM Dart.lajeunesse.marie

10/7/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

160 QC 21 - SA	2 pcs	10/22/19	0.00 0.00	Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B	DAS	
				Packaging 3 - 34 - B4B	21	
				Packaging 3 - 35 - B4B	9-39	
				Packaging 3 - 36 - B4B	DAS	OCT 22 2019
160 QC 21 - SA	2 pcs	10/22/19	0.00 0.00	QC 21 - SA - 21	21	
				QC 21 - SA - 70	9-39	
				QC 21 - SA - 53		OCT 27 2019

Part Op 100 - 1-Cut as per Dwg D3575 Dwg Rev: A Prog Rev: A 2-Deburr if necessary
 Descriptions: 110 - (QC2- Inspect parts off machine FAI/FAIB)
 120 - (QC8- Inspect parts - second check)
 150 - (Identify as per dwg & Stock Location: _____)
 160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MLEXS.125-F60029-04	GE Plastics Lexan Sheet (Dark Grey)	32 sf (16 ea)	100-Waterjet - Flow - 1	SIL5915

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	MLEXS.125-F60029-04	32	1,514	0

Part Specifications

Specifications could not be found.

Plex 10/7/19 7:46 AM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order: 201525
Description: Cabin Floor Protector		Part Number: D3575-6
Inspection Dwg: D3575	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø3.00	+0.006/-0.001	Ø2.999	1		Vide-02	
3.38	+/-0.030	3.38	1		Top	
6.50	+/-0.030	6.50	1			
26.13	+/-0.030	26.13	1			
30.13	+/-0.030	30.13	1			
2.00	+/-0.030	2.00	1			
3.50	+/-0.030	3.50	1			
14.25	+/-0.030	14.25	1			
25.13	+/-0.030	25.13	1			
29.38	+/-0.030	29.38	1			
30.38	+/-0.030	30.38	1			
31.50	+/-0.030	31.50	1			
1.00	+/-0.030	1.00	1			
4.38	+/-0.030	4.38	1			
14.50	+/-0.030	14.50	1			
16.00	+/-0.030	16.00	1			
23.13	+/-0.030	23.13	1			
26.88	+/-0.030	26.88	1			
27.69	+/-0.030	27.69	1			
1.00	+/-0.030	1.00	1			
3.75	+/-0.030	3.75	1			
9.63	+/-0.030	9.63	1			
16.13	+/-0.030	16.13	1			
28.06	+/-0.030	28.06	1			
32.15	+/-0.030	32.15	1			

Measured by: de	Audited by: 43	Prototype Approval:	N/A
Date: 19/10/20	Date: OCT 21 2019	Date:	N/A

Rev	Date	Change	Revised by:	Approved
A	08.01.16	New Issue	KJ/DD	

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐ ☐ ☐
 Scrap ☐ ☐ ☐
 Use-as-is ☐ ☐ ☐

DEPARTMENT/PROCESS

Cross tube ☐ ☐ ☐
 Small Fab ☐ ☐ ☐
 Finishing ☐ ☐ ☐
 Skid-tube ☐ ☐ ☐
 Machining ☐ ☐ ☐
 Large Fab ☐ ☐ ☐

Engineering ☐ ☐ ☐
 Water Jet ☐ ☐ ☐
 Supplier ☐ ☐ ☐
 Quality ☐ ☐ ☐

MRB (QSI042)

Date: _____ Sequence #: _____

QTY Affected: _____

Description Work Order Deviation

Disposition

Completed By

Lead hand / Supervisor

QC / QA Coordinator

Root Cause

Operator ☐ ☐ ☐
 Manufacturing Process ☐ ☐ ☐
 Equip/Tooling ☐ ☐ ☐
 Handling/Preservation ☐ ☐ ☐
 Material ☐ ☐ ☐
 Product Improvement ☐ ☐ ☐
 Process Improvement ☐ ☐ ☐
 Human Factors ☐ ☐ ☐

FAULT CATEGORY

Pressure/Forced ☐ ☐ ☐
 Bending ☐ ☐ ☐
 Crushing ☐ ☐ ☐
 Cracks ☐ ☐ ☐
 Crimp/Kink/Ripple/Wave/Twist ☐ ☐ ☐
 Marks/Chatter ☐ ☐ ☐
 Mislabeled ☐ ☐ ☐
 Contamination ☐ ☐ ☐
 Misaligned/off center ☐ ☐ ☐
 BOM/Route ☐ ☐ ☐
 Broken/Damage/Defect ☐ ☐ ☐
 Incomplete/Unclear Instructions ☐ ☐ ☐
 Drill Holes ☐ ☐ ☐
 Fit/Function ☐ ☐ ☐

Power Loss/Surge ☐ ☐ ☐
 Folio/Program ☐ ☐ ☐
 Grain Direction ☐ ☐ ☐
 Weld ☐ ☐ ☐
 Wrong Stock Pulled ☐ ☐ ☐
 Out of Sequence ☐ ☐ ☐
 Off-set/Set-up ☐ ☐ ☐
 Positioned Wrong ☐ ☐ ☐
 Outside Tolerance ☐ ☐ ☐
 Drawing ☐ ☐ ☐
 Finish ☐ ☐ ☐
 Part Lost/Missing ☐ ☐ ☐
 Misread ☐ ☐ ☐

Other/Details: _____